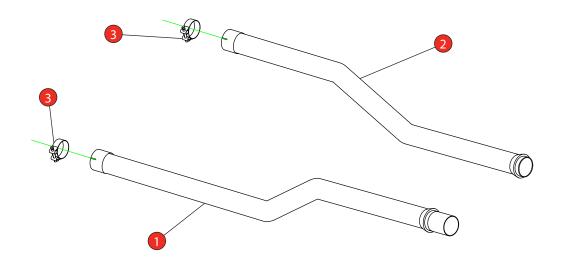


## **SCORPION // FITTING INSTRUCTIONS**

HAND BUILT

Car	Mercedes C63 AMG	Part No.	SMBC004
Year	2008-2014	Fit Kits	321FK
Notes	Where not supplied use original fittings. Original system requires cutting.	Features	Pipe Diameter:- 70mm

Estimated Fitting Time: 90 Minutes



NO.	PART NO.	DESCRIPTION	QTY	CLASSIFICATION	Motorsport Use Only
1	035MB	L/H Secondary De-cat Pipe	1	HOMOLOGATED	No
2	036MB	R/H Secondary De-cat Pipe	-	DATE	27/03/2019
2			'	ISSUE	02
Fit Ki	Fit Kit			AUTHORISED	M.Ydlibi
3	Z016.10055	68-73mm Clamp	2		<u> </u> ]

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.







## **SCORPION** // FITTING INSTRUCTIONS

HAND BUILT

Car	Mercedes C63 AMG W204	Part No.	SMBC004
Year	2008-2014	Fit Kits	321FK
Notes	Where not supplied use original fittings. Original system requires cutting.	Features	Pipe Diameter:- 70mm

Estimated Fitting Time: 90 Minutes



When fitting the Scorpion secondary de-cats the original system requires cutting in a specific place.

Cut 380mm back from the mounting bracket on the left and right hand downpipe. Once cut remove any burs as the Scorpion pipe work goes over the downpipes.

The original clamps are required when fitting the secondary de-cat pipes.





STAY CONNECTED TO RED POWER.

